

OFFSET SHAFT CONVERSION KIT INSTALLATION INSTRUCTIONS:

Remove the lower control arms from your '63 or '64 Galaxie. Remove the concentric nut from the front of the frame. . (1 7/8" socket) You shouldn't need to save the spacing washers, but I would just in case there is some excessive binding. Note, the back bolts that are in the cross member have a splined shoulder. Tap them out from the front side otherwise you may damage the splines.

Take the new nuts from kit and screw them into the frame.

(Torque the nut to 80 lbs) The large 3/4" grade 8 bolt then goes through the nut. Be sure to keep the ANSI (small) washer behind the head of the bolt and put a coat of chassis grease on the bolt.

The lower control arm needs to be put back on with the remainder of the bolt going through the bushing on the lower control arm. The rear of the control arm goes back on the existing bolt that is in the cross member.

Next you use the large washer and the aircraft nylock 3/4" nut to finish connecting the lower control arm to the front of the frame and to the conversion. Tighten nut while holding bolt head with socket until it is nice and snug. The nylock nut will keep the nut from backing off at all. (Torque 40-50 lbs)

You will now have done away with the offset shafts and will no longer need the toe in stabilizer bar that you may already have.

Re assemble the rest of the front end, realign the car and have a great cruise!

Thank you for your purchase.

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